



Dart Aerospace Ltd.
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Tel (613) 632-5200

D206-642-512
Job Sheet 180939



Part No: D206-642-512

Job Qty: 1 ea

Part Name: Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/18/18

Job Tracking No:

Due Date: 8/10/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV Q SHEETS 33-34 IPP Rev: B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev: C 07-02-23
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-512 EC IPP Rev: E 07-12-05 ECN 1080p Rev
L DD verified by: IPP REV: F 13.09.06 CHG005/ ECN13-634 DD VERF: JLM IPP REV: G 14.04.28 AS PER
ECN14-520 DD VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	8/10/18	8/10/18	0.00	0.00	Start Up Stores/Pkg-1	8-89	OCT 25 2018
110	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging1-2 DAS	BB	OCT 26 2018
120	QC	1 pcs	8/10/18	8/10/18	0.00	0.00	QC4 69 DAS	BB	OCT 26 2018
130	Packaging	1 pcs	8/10/18	8/10/18	0.00	0.00	Packaging3-19-89 69	DAS	OCT 26 2018
135	DC	1 pcs	8/10/18	8/10/18	0.00	0.00	DC 9-89	BB	OCT 26 2018
140	QC21-FG	1 Ea	8/10/18	8/10/18	0.00	0.00	QC21	BB	OCT 26 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-642-512

Descriptions: 135 - Photocopy bluefile and create labels per PPP D206-642-512 CHG006

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D206-642-541	Repl.Skid., High Gear, Std Wearplates Fits LH/RH, DART Tri-Bag Float Comp.	1 Ea (1 ea)	90-Start up Operation	5111637
K642-512	Saddles	1 Ea (1 ea)	90-Start up Operation	5121677

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D206-642-541	1	2	0
	K642-512	1	1	0



Container No: S121644



Part: D206-642-512

Job No: 180939

Serial No/Batch: S121644

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-4 Issue 2, FAA STC SA00475SI

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